

Work Order ID 82848

82848

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Item ID: D350-567-031 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Interior Floor Window (Sliding Door Compatible)
 Start Date: 4/10/12 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 4/20/12 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

5/13/13-23

13/4/24

11B-04-24

Picklist Print

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Work Order ID: 82848

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 Screw		Purchased	No			120	Each	94.0000	8	8	270		

Location	Loc Qty	Loc Code
ST345	94	
124330	19	
124858	75	

D2463
Seal
(D2463-0450) CUT (1) AT 45.00" ASPER DWG
PER KIT

7 pieces
8/3/14/15

Location	Loc Qty	Loc Code
ST403	1109.73028	
72232	15.38	
79478	0.43737	
83542	0.04291	
90297	115.62	
95774	478.25	
98335	500	

D3210-1
Doubler

Manufactured No 120 Each 11.0000

Location	Loc Qty	Loc Code
ST210	11	
98242	11	

D3211-1
Bracket

Manufactured No 120 Each 3.0000

Location	Loc Qty	Loc Code
ST211	3	
91755	2	
96496	1	

98242

96496

13-04-19

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Parent Item: D350-567-031

Start Date: 4/10/12

Required Date: 4/20/12

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Qty: 1.00

Required Qty: 1.00

D3212-1
Floor Window

Manufactured No

120 Each 18.0000

1 1 70 13-04-19

Location	Loc Qty	Loc Code
ST210	18	
93405	2	
93837	5	
95433	10	
96497	1	

93405

D3213-041
Door Assembly

Manufactured No

120 Each 1.0000

1 1 70 13-04-19

Location	Loc Qty	Loc Code
ST211	1	
82832	1	

82832

DT8439
template

Manufactured No

120 Each 0.0000

1 1 70 13-04-19

MS20470AD4-5
Rivet, Universal Head

Purchased No

120 Each 1,367.0000

40 40 70 13-04-19

Location	Loc Qty	Loc Code
GA	438	
122452	438	
ST336	929	
122452	929	

122452

MS20470AD4-6
Rivet, Universal Head

Purchased No

120 Each 2,206.0000

90 90 70 13-04-19

Location	Loc Qty	Loc Code
GA	23	
118927	23	
ST336	1028	
124231	1028	
ST505	1155	
123021	1155	

123021

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Work Order ID: 82848

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-7

Purchased No

120 Each 7,634.0000

20

20

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST336

3590

122452

83

123525

3507

S1509

4044

124231

4044

123525

MS21042L06

Purchased No

120 Each 751.0000

8

8

Nut

Location

Loc Qty

Loc Code

ST314

251

124859

251

ST316

500

125303

500

124859

NASH149DN632J

Purchased No

120 Each 126.0000

8

8

Washer

Location

Loc Qty

Loc Code

ST293

126

123900

126

123900

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET